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| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. |
|-------------------------------|----------------|----------------------|-------------------------|------------------|
| 10/761,771 | 01/20/2004 | Tomotaka Yokoyama | 0524-0136.01 | 3525 |
| 7590 08/15/2005 | | EXAMINER | | |
| Edward D. Manzo | | | KILIMAN, LESZEK B | |
| Cook, Alex, Mc | Farron, Manzo, | | | |
| Cummings & Mehler, Ltd. | | | ART UNIT | PAPER NUMBER |
| 200 West Adams St., Ste. 2850 | | | 1773 | |
| Chicago, IL 60606 | | | DATE MAILED: 08/15/2005 | |

Please find below and/or attached an Office communication concerning this application or proceeding.

| | Application No. | Annii antia | |
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| | Application No. | Applicant(s) | _ |
| Office Astion Comments | 10/761,771 | YOKOYAMA ET AL. | |
| Office Action Summary | Examiner | Art Unit | |
| | leszek b. kiliman | 1773 | |
| The MAILING DATE of this communication app Period for Reply | ears on the cover sheet with the c | orrespondence address | |
| A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). | 36(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI | ely filed will be considered timely. the mailing date of this communication. (35 U.S.C. § 133). | |
| Status | | | |
| 1) Responsive to communication(s) filed on | _• | | |
| 2a) ☐ This action is FINAL . 2b) ☒ This | action is non-final. | | |
| 3) Since this application is in condition for allowar closed in accordance with the practice under E | | | |
| Disposition of Claims | | | |
| 4) ☐ Claim(s) 9-22 is/are pending in the application. 4a) Of the above claim(s) is/are withdray 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 9-22 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or | vn from consideration. | | |
| Application Papers | | | |
| 9) The specification is objected to by the Examine | r. | | |
| 10)☐ The drawing(s) filed on is/are: a)☐ acce | epted or b) objected to by the E | xaminer. | |
| Applicant may not request that any objection to the | drawing(s) be held in abeyance. See | 37 CFR 1.85(a). | |
| Replacement drawing sheet(s) including the correcting 11) The oath or declaration is objected to by the Ex | | ` ' | |
| Priority under 35 U.S.C. § 119 | | | |
| 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau * See the attached detailed Office action for a list of | s have been received. s have been received in Application ity documents have been received (PCT Rule 17.2(a)). | on No d in this National Stage | |
| Attachment(s) | | | |
| 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date | 4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa | | |

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 9-22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Watanabe'343 or '465.

Watanabe'343 or '465 teach a manufacture method of a glass substrate for an information recording medium, comprising steps of immersing the glass substrate in a heated chemical reinforcing treatment liquid and subjecting an ion on a glass substrate surface layer to ion exchange with an ion in the chemical reinforcing treatment liquid to chemically reinforce the glass substrate and then treating the surface of the glass with a liquid containing acid. See Watanabe'343, summary of the invention, column 3, lines 45-67, column 4, lines 35-67, column 5, lines 5-67, lines 40-67 for chemical reinforcing step, column 6, lines 1-18 for surface roughness, tables I and II. Watanabe'465, summary of the invention, column 3, lines 30-55, column 4, lines 33-67, column 5, lines 5-67, column 6, lines 1-22, tables I and II.

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The applied references teach sulfuric acid as a agent after chemical reinforcement instead

of silicofluoric acid. However, it would have been obvious to one having ordinary skill in the

art at the time of the invention to select silicofluoric acid in place of sulfuric acid since it has

been held to be within the general skill of a worker in the art to select a known material on the

basis of its suitability for the intended use as a matter of obvious design choice.

Regarding claim 12, it would have been obvious to optimize a concentration of

silicofluoric acid for the purpose of the given application.

Regarding claims 14-22, the applied references teach the same AFM measurements to

determine surface roughness that is within the claimed values of Rmax. It is well known in the

art that surface roughness relates to head crash because of the friction forces (see '343 column

12, lines 57-67). It would have been obvious to one having ordinary skill in the art at the time of

the invention to optimize a friction coefficient based on a surface roughness since such would

improve magnetic properties of the media.

Claim Rejections - 35 USC § 112

3. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

A broad range or limitation together with a narrow range or limitation that falls within the broad range or limitation (in the same claim) is considered indefinite, since the resulting claim does not clearly set forth the metes and bounds of the patent protection desired. See MPEP § 2173.05(c). Note the explanation given by the Board of Patent Appeals and Interferences in *Ex parte Wu*, 10 USPQ2d 2031, 2033 (Bd. Pat. App. & Inter. 1989), as to where broad language is followed by "such as" and then narrow language. The Board stated that this can render a claim indefinite by raising a question or doubt as to whether the feature introduced by such language is (a) merely exemplary of the remainder of the claim, and therefore not required, or (b) a required feature of the claims. Note also, for example, the decisions of *Ex parte Steigewald*, 131 USPQ 74 (Bd. App. 1961); *Ex parte Hall*, 83 USPQ 38 (Bd. App. 1948); and *Ex parte Hasche*, 86 USPQ 481 (Bd. App. 1949). In the present instance, claim 11 recites the broad recitation of chemicals used for the treatment liquid, and the claim 10 recites only silicofluoric acid which is the narrower statement of the range/limitation.

The applicants response filed March 8, 2005 is hereby acknowledged. Claims, however, remain unpatentable in view of the new grounds of rejections. The examiners indication of allowability is hereby withdrawn.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to leszek b. kiliman whose telephone number is 571-272-1509. The examiner can normally be reached on M-T, 6.30-5.00.

The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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